



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4353-3

Job Sheet 187979



Part No: D4353-3

Job Qty: 12 ea

Part Name: Bearpaw Insert



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/28/18

Job Tracking No:

Due Date: 1/3/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV B IPP REV:A NEW ISSUE 11-04-13 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
120	Waterjet - Flow - 1	12 pcs	1/3/19	1/3/19	0.00	0.86	Waterjet - Flow		B.e 18-12-28
130	CNC Vertical Machining	12 pcs	1/3/19	1/3/19	0.00	6.04	HAAS1-4		B.e 18-12-28
140	QC	12 pcs	1/3/19	1/3/19	0.00	0.00	QC2 Machining-2		B.e 18-12-28
150	QC	12 pcs	1/3/19	1/3/19	0.00	0.00	QC8 Machining-2		DAS 28/01/16
151	Packaging	12 pcs	1/3/19	1/3/19	0.00	0.00	Packaging3		9-89
190	QC21-SA	12 Ea	1/3/19	1/3/19	0.00	0.00	QC21		9-89

Part Op 120 - Cut Blank as per D4355-3 File Blank:5.125" x 4.375" x1.00"

Descriptions: 130 - 1-Inspect material for defects or damage prior to machining 2-Machine as per FolioFB051 and Dwg FOLIO

REV: _____ DWG REV: _____ 3-Debur

140 - QC2- Inspect parts off machine FAI/FAIB

150 - QC8- Inspect parts - second check

151 - Identify as per dwg & Stock Location: _____ LOCATION : GA

190 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MUHMWB10	UHMW 1" Black - 48"x120" Tivar Mfg.#52480104	2.4000 sf (2 ea)	120-Waterjet - Flow - 1	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
120-Waterjet - Flow - 1	MUHMWB10	2	66	0

Part Specifications

Specifications could not be found.

Plex 12/28/18 3:21 PM dart.lacelle.linda



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S140762



Part: D4353-3

Job No: 187979

Serial No/Batch: S140762

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/28/18

